



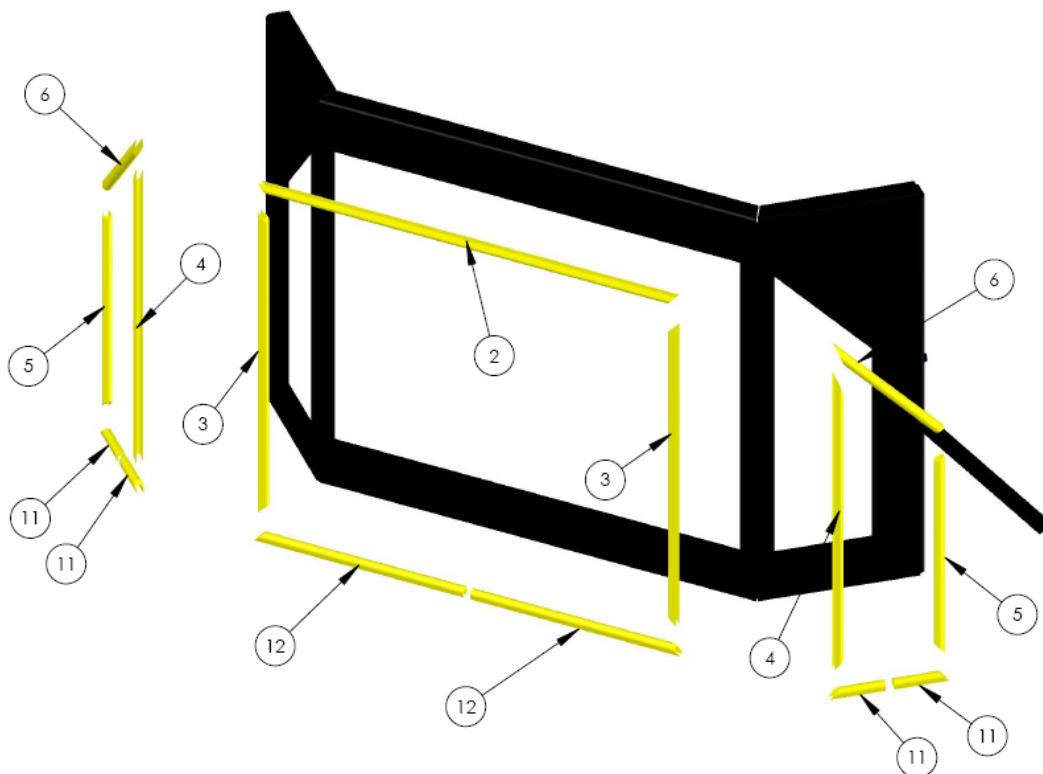
Pellet Stoves
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Installation Instructions: AC-120 Window Trim

Be certain the pellet unit is completely cool to the touch before installing window trim.

1. Begin the installation of the AC-120 window trim by removing the door from the stove and laying the door face down on a flat surface; use a blanket or other soft material to prevent the face of the door from being scratched.
2. Loosen and remove the twelve (12) glass retaining screws using a 5/16" socket or open end wrench; see the Owner's Manual and the Instruction DVD for more information on the glass retaining brackets and screws.
3. Carefully lift the three glass panels up and out of the door; set the glass panels to the side as they will be reinstalled.
4. With the glass removed, flip the door over so that it is now face up on the flat surface.
5. Before installing the trim pieces, review the trim installation diagram below.



6. The trim must be installed in a specific order to fit; the trim is designed to be self retaining and does not require any adhesive or special retaining clips. The trim pieces are horseshoe shaped and should be installed onto the metal lip of the window openings.
7. Begin installing the trim with the center window; the top piece (2) must be installed first, followed by the left and right pieces (3). Finally, the bottom pieces (12) can be installed; they should be installed by first inserting the pointed end into the corner and then pushing down on the opposite end.
8. Next, install the trim into the side windows; the trim for each side window is identical so there is no way to install any pieces backwards. Again, start by installing the top piece (6) and then the two side pieces (4 &5). The bottom trim piece for the side windows is also a two part piece and must be installed in the same fashion as the center window bottom trim.
9. If the trim is too tight or simply will not fit, do not force it into place. Remove all installed pieces of trim and try again; the order in which the trim is installed is very important and the steps above should be followed carefully.
10. Once all trim pieces are correctly installed, flip the door over one more time and reinstall the glass, glass retaining bars and the glass retaining screws. Insert the center glass panel into the stove before the right and left panels and carefully tighten the screws.
11. Reinstall the door onto the stove and admire the new trim on the stove.